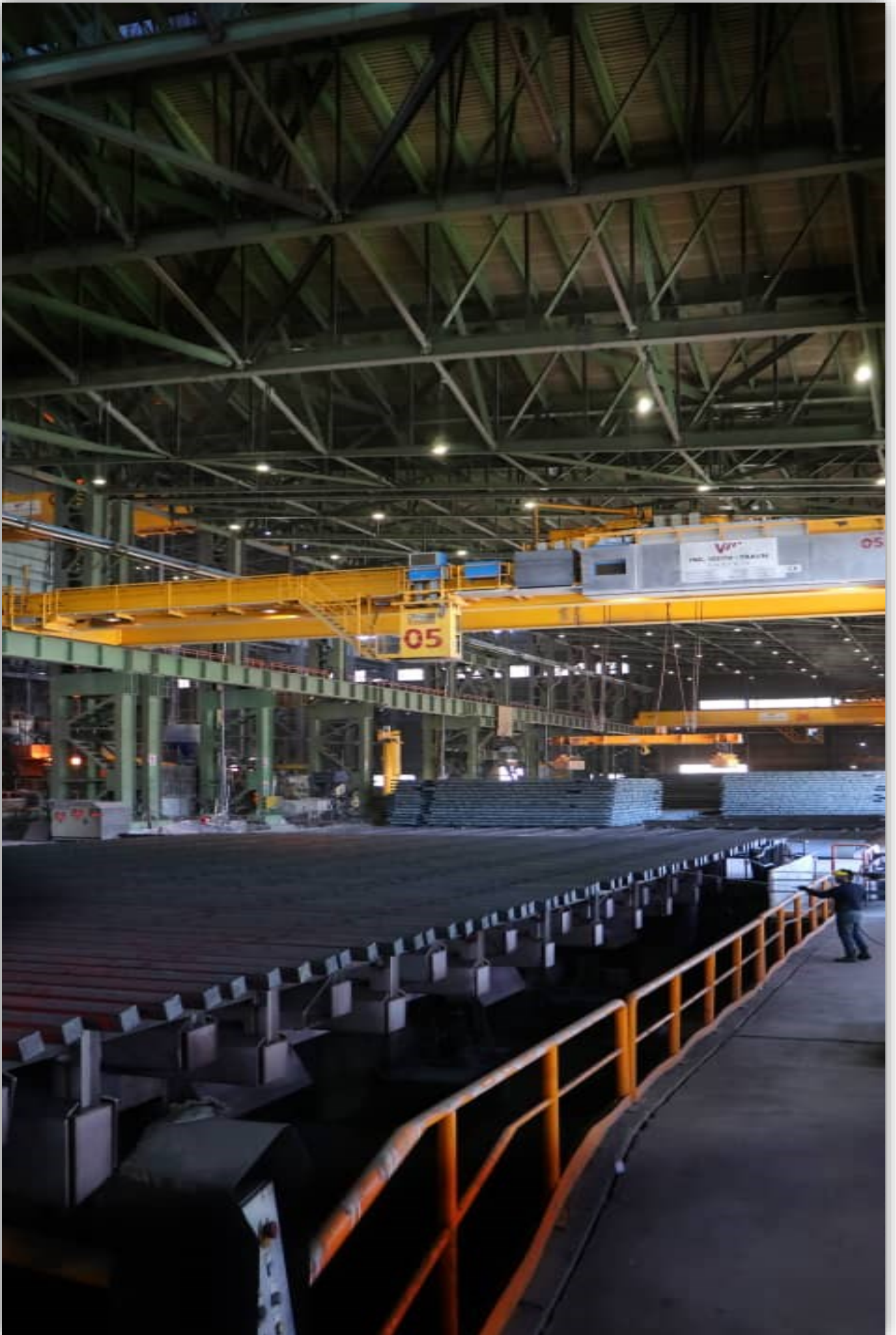


Continuous Casting Production of Steel billet



Introduction of Iranian Sirjan Steel Company

Sirjan Iranian Steel Company (Private Stock) was registered on 08/16/2018 under number 362111 and with national ID number 10104088225 in Tehran Companies and Industrial Property Registration Department and then changed its name to Iranian Sirjan Steel Company (Private Stock). This company is currently one of the subsidiaries of the Middle East Mines & Mineral Industries Development Holding Company (MIDHCO).

Steel Billet

The produced steel billets have a square cross-section and include construction, structural low-medium carbon steels.

Our steel is produced through the process of steel production in Electric arc furnace and then it is purified in ladle furnace.

In this process, the temperature and chemical composition of steel are strictly controlled, and high-quality production is produced. We produce wide range of structural steel grades to meet the needs of domestic and foreign customers.

Our billets are continuously produced through 6 branch casting lines and the molten steel is completely covered between the ladle and the tundish to prevent re-oxidation.

Certificates

Sirjan Iranian Steel Company has ISO 9001:2015 certificate for quality management system and ISO 14001:2015 ISO 45001:2018 certificate for environmental, occupational, health and safety management system.

Quality Assurance

With our successful history in steelmaking, you can easily be sure of receiving high quality billets for your production lines. In this regard, the laboratories, inspection and quality control department through monitoring of chemical analysis; dimensional limits and controlling of Billet defects; guarantee the quality of their products for all customers of this company.

Billet Certificate

The inspection certificate for our products is issued in compliance with the national standard of Iran, designated under the number INSO 20300. This certificate is available to all customers in either electronic or paper format. The chemical analysis provided can include the percentage of the following elements, which should be specified to the company before the commencement of product production if required by customers.

Percentage of elements	How to report
C, Si, Mn, P, S	Routine
Al(t), V, Ti, Nb, Sn, Mo, Co, Ca, Cu, Ni, Cr, N ₂	Non-Routine

Billet Identification

Each production billet is uniquely identifiable by a 6-digit number engraved at the end, ensuring traceability for the customer. These numbers, color-coded for clarity, represent the melting heat numbers used for tracking purposes.

Billet Quality Limits

The quality limits of Billets produced by Sirjan Iranian steel			
200*200	150*150	130*130	Cross Section (mm ²)
Max= 20	Max= 15	Max= 13	Flame Cutting burr tolerance limits (mm)
Max=4	Max=3	Max=2.6	Bulging tolerance limits (mm)
12			Normal length (m)
±100			Length tolerance limit (mm)
Min=-3% Max=+4%			Cross-Sectional dimensions tolerance limits
$\frac{ D1-D2 }{D} \leq 4\%$, $D = H\sqrt{2}$, D = Nominal Diameter			Rhomboidity
80mm per 12m and 8mm per 1m			Straightness
Maximum deviation of 1° per 1m			Twist



Address

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Postal Code: 1511949652

Phone: 02141453000

Kerman Office: No. 17 Hezar-o-YekShab Street, Kerman, Iran

Postal Code: 7618656979

Phone: 03431245500

Factory Address: Kerman, 7th Km Bardsir-Negar Rd, Sirjan Iranian Steel Company, Bardsir Steel and Direct Reduction Complex

Phone: 03431257270

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